



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4785-117
Job Sheet 172260



Part No: D4785-117

Job Qty: 6 ea

3 D.M.L

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 7 IPP REV:A 13.06.21 DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/20/18	0.00	0.00	Start Up Large Fab-6		<i>D.M.L 18-2-21</i>
100	Large Fab	6 pcs		2/20/18	0.00	3.31	Large Fab 8		<i>D.M.L 18-2-21</i>
105	QC	6 pcs		2/20/18	0.00	0.00	QC6		<i>38</i>
107	Large Fab	6 pcs		2/21/18	0.00	3.31	Large Fab 1		<i>DC 18-02-23</i>
110	QC	6 pcs		2/21/18	0.00	0.00	QC5		<i>38 DAS</i>
120	QC	6 pcs		2/21/18	0.00	0.00	QC10		<i>38</i>
130	Packaging	6 pcs		2/21/18	0.00	0.00	Packaging3 Large Fab		<i>D.M.L 18-2-21</i>
140	QC21-SA	6 Ea		2/21/18	0.00	0.00	QC21		<i>38</i>

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9922
Descriptions: 107 - 1- weld bushing as per dwg D4785
130 - LOCATION: WA004

DAS
21
3-80
FEB 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4306-1	Rib	6 Ea (1 ea)	90-Start up Operation	
D4021-9	Bushing	12 Ea (2 ea)	107-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4306-1	6	3	0
107-Large Fab	D4021-9	12	158	0

Part Specifications

Specifications could not be found.

Plex 2/14/18 1:50 PM Dart.Gagnon.Michelle

Master Unit 001072



Job No 172260



Container No: S044183



Part: D4785 - 117

Job No: 172260

Serial No/Batch: S044183

Revision: D4785

Inspector:

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Date: 02/21/18